

## **Service Bulletin #F5R110 / #F4R100**

### **Attention: Fluid Level Very Important**

To check Fluid level **two people** will be needed and follow these instructions to insure **no over filling.**

1. Make sure vehicle is level and fluid is cold.
2. One person start vehicle **KEEPING ONE FOOT ON BRAKE,**
3. Shift transmission into drive then into neutral.
4. Second person check fluid right away.
5. Fluid level should be at lower full mark.

Overfilling will cause transmission to overheat, causing fluid to be expelled from vent located at top of case towards rear of transmission.

**Mag-Hytec** RECOMMENDS factory “SP Fluid” for best results.